



# Grain Silo Safety

Suffocation can occur when workers are engulfed (buried or covered) by grain or when bins develop hazardous atmospheres or a lack of oxygen.

It only takes 2-3 seconds to become helpless in flowing grain.  
USE THESE 6 SILO SAFETY CHECK OFFS:

- Train employees on lock out/tag out procedures.
- Do not walk on or across grain pile.
- Ensure communication between worker & observer.
- Always have rescue equipment that specifically suited for the bin/silo.
- Station an observer outside the bin, equipped to provide assistance and perform rescue operations.
- Test the air within a bin for oxygen content & the presence of hazardous gases before entry.



View a complete OSHA Grain Safety fact sheet at  
<http://bit.ly/aggrainsafety>